

315 Super Floor & Wall Adhesive

(Previously 290 Super Floor & Wall Adhesive)

DS-1050-0615



1. PRODUCT NAME

315 Super Floor & Wall Adhesive

2. MANUFACTURER

LATICRETE Pty Ltd. 29 Telford Street Virginia, QLD 4014 Australia

Telephone:	07 3865 1599
Toll Free:	1800 331 012
Fax:	07 3865 2250
Internet:	www.laticrete.com.au

3. PRODUCT DESCRIPTION

315 Super Floor & Wall Adhesive is a high performance bagged cementitious powder to be mixed with either water or latex admixture to install ceramic tile and natural stone using the thin-set method of installation.

Uses

Designed for interior or exterior installation of tile and stone for walls and floors.

Advantages

- High tack will hang tile without slippage
- Dual purpose, for walls and floors
- Water cleanable
- Easy to use plastic, workable and long open time
- High bond strength 200% stronger than mastic type adhesives
- Safe non-flammable and non-toxic during storage, application and after hardening

Suitable Substrates

- Concrete
- Concrete masonry
- Cement mortar beds
- Cement plaster
- Ceramic tile and stones*
- Suitable waterproof membranes*
- Brick masonry
- Cement terrazzo*
- Gypsum wall board^
- Cement backer board^**

- ^ Interior use only
- * When mixed with 4237 Latex Additive.
- ** Consult cement backer board manufacturer for specific installation recommendations and to verify acceptability for exterior use.

Packaging

20 kg bag; 56 bags per pallet

Available Colours

Off-White

Approximate Coverage

(Based on product wet densities with a trowel at $45^\circ)$

- $7 8 \text{ m}^2$ with a 6 mm x 6 mm square notched trowel
- $4-5 \text{ m}^2$ with a 10 mm x 10 mm square notched trowel

Coverage will depend on how the trowel is used and surface regularity.

Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for one (1) year* if stored off the ground in a dry area.

 * High humidity will reduce the shelf life of bagged product.

Limitations

- Do not apply directly to Luan, Masonite[®], hardwood surfaces, plywood, chipboard, particleboard, decorative laminates or resilient flooring.
- Do not install tile/stone when surface temperatures are below 4°C. Always use LATICRETE Latex Additives when temperatures approach freezing.
- Use LATAPOXY[®] 300 Adhesive for installing green marble or water sensitive natural stone and agglomerates.
- Adhesives/mastics, mortars and grouts for ceramic tile, pavers brick and stone are not designed as replacements for waterproof membranes. When a waterproof membrane is required, use a LATICRETE Waterproof Membrane.
- Note: Surfaces must be structurally sound, stable and rigid enough to support ceramic/stone tile, thin brick and similar finishes. Substrate deflection under all live, dead and impact loads, including concentrated loads, must not exceed L/360 for thin bed ceramic tile/brick installations or L/480 for thin bed stone installations where L=span length.

Cautions

- Contains Portland cement and silica sand. May irritate eyes and skin. Avoid contact with eyes or prolonged contact with skin. In case of contact, flush thoroughly with water.
- Do not take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- For tile/stone applications in pools, fountains, showers or bathtubs, mix with 4237 Latex Additive or 3701 Mortar Admix. Wait 14 days before filling with water.
- Protect finished work from traffic or damage by other trades for an extended period of time during cold weather conditions.
- Keep out of reach of children.

4. TECHNICAL DATA

When mixed with water, meets and exceeds the requirements of AS4992.1 & 2 as a C2E; and Green Building Council of Australia Green Star Office Design V3 IEQ-13; VOC: 10 grams/litre.

When mixed with 4237 Latex Additive, meets and exceeds the requirements of AS4992.1 & 2 as a C2ES1.

Working Properties at 21°C

315 Super Floor & Wall Adhesive mixed with 4237 Latex Additive:

Open Time	≥30 minutes
Pot Life	4 hours
Time to Heavy Traffic	24 hours
Wet Density	1680 kg/m³

315 Super Floor & Wall Adhesive mixed with water:

Open Time	≥30 minutes
Pot Life	3 hours
Time to Heavy Traffic	24 hours
Wet Density	1653 kg/m³

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

Surface Preparation

All surfaces should be between 4°C and 32°C and structurally sound, clean and free of all dirt, oil, grease, loose peeling paint, laitance, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with LATICRETE Latex Portland Cement underlayment to provide a wood float (or better) finish. Dry, dusty concrete slabs or masonry should be cleaned dampened, and excess water swept off. Installation may be made on a damp surface. New concrete slabs shall be damp cured and 28 days old before application. All slabs must be plumb and true to within 5 mm in 3 m from the required plane for the thin-set method of application. Expansion joints shall be provided through the tile work, over all construction or expansion joints in the substrate. Follow Australian Standards requirements for Expansion Joints in AS3958.1 Section 5.4.5 & AS3958.2 Section 4.5 or TCNA detail EJ-171 "Movement Joints – Vertical & Horizontal". Do not cover expansion joints with adhesive.

Mixing

Stir LATICRETE Admix thoroughly before use.

Place clean, potable water or a LATICRETE Latex Admix into a clean pail. Add 315 Super Floor & Wall Adhesive powder. Use approximately 5-5.4 litres of water for 20 kg of powder.

Note: For improved bond strength, flexibility and for immersed installations use 4237 Latex Admix.

For rapid "Open to Traffic" installations use 101 Rapid Latex Admix.

Mix by hand or with a slow speed mixer to a smooth, trowelable consistency. Allow adhesive to slake for 5 - 10 minutes. Adjust consistency if necessary. Remix and apply with the proper sized notched trowel.

Application

Apply adhesive to the substrate with the flat side of the trowel, pressing firmly to work into surface. Comb on additional adhesive with the notched side.

proper sized notched trowel to insure full Note: Use the bedding of the tile. Spread as much adhesive as can be covered with tile in 10-15 minutes or whilst adhesive is still wet and tacky. Backbutter large tiles >200 mm x 200 mm to provide full bedding and firm support. Place tiles into wet,

sticky adhesive and beat in using a beating block and rubber mallet to imbed tile and adjust level. Check adhesive for complete coverage by periodically removing a tile and inspecting bedding adhesive transfer onto back of tile. If adhesive is skinned over (not sticky), remove and replace with fresh adhesive.

Grouting

Grout installation after a minimum of 24 hours curing time at 21°C. Grout with PERMACOLOR $^{\circ}$ Grout or for maximum stain resistance use SPECTRALOCK $^{\circ}$ PRO Grout.

Cold Weather Note

The setting of Portland cement adhesives, mortars and grouts are retarded by low temperatures. Protect finished work for an extended period when installing in cold weather. For faster setting adhesive use LATICRETE Thin-Sets with 101 Rapid Latex Admix. Do not set tile when surface temperature is below freezing or when substrate is frozen.

Hot Weather Note

The evaporation of moisture in Portland cement adhesives, mortars and grouts is accelerated by hot, dry conditions. Apply to dampened surfaces and protect freshly spread mortar and finished work when installing in temperatures over 35° C.

Cleaning

Clean tools and tile work with water while adhesive is fresh.

6. AVAILABILITY AND COST

Availability

LATICRETE and LATAPOXY® materials are available worldwide.

For Distributor information:

Toll Free:	1800 331 012
Telephone:	07 3865 1599

For online distributor information, visit LATICRETE at www.laticrete.com.au

Cost

Contact a LATICRETE Distributor in your area.

7. MAINTENANCE

LATICRETE and LATAPOXY grouts require routine cleaning with a neutral pH soap and water. All other LATICRETE and LATAPOXY materials require no maintenance but installation performance and durability may depend on properly maintaining products supplied by other manufacturers.

8. TECHNICAL SERVICES

Technical assistance

Information is available by calling

Toll Free:	1800 331 012
Telephone:	07 3865 1599
Fax:	07 3865 2250

Technical and safety literature

To acquire technical and safety literature, please visit our website at www.laticrete.com.au

9. DISCLAIMER

- The information contained in this document is given in good faith and to the best of our knowledge is true and accurate.
- This information is subject to change without notice and it is the responsibility
 of the user to obtain up to date and current information.
- The use of this product is beyond our control and LATICRETE is not responsible for any loss or damage arising from the incorrect use of this product.

 Efflorescence is a normal condition of Portland cement and is not covered by any warranty. The use of LATAPOXY® 310 Stone Adhesive, LATAPOXY 300 Adhesive, SPECTRALOCK® PRO Grout and SPECTRALOCK 2000 IG will not contribute to any noticeable efflorescence.

LATICRETE Pty Ltd

29 Telford Street Virginia, QLD 4014 Australia 1800 331 012

www.laticrete.com.au

02015 LATICRETE Pty Ltd All trademarks shown are the intellectual properties of their respective owners.